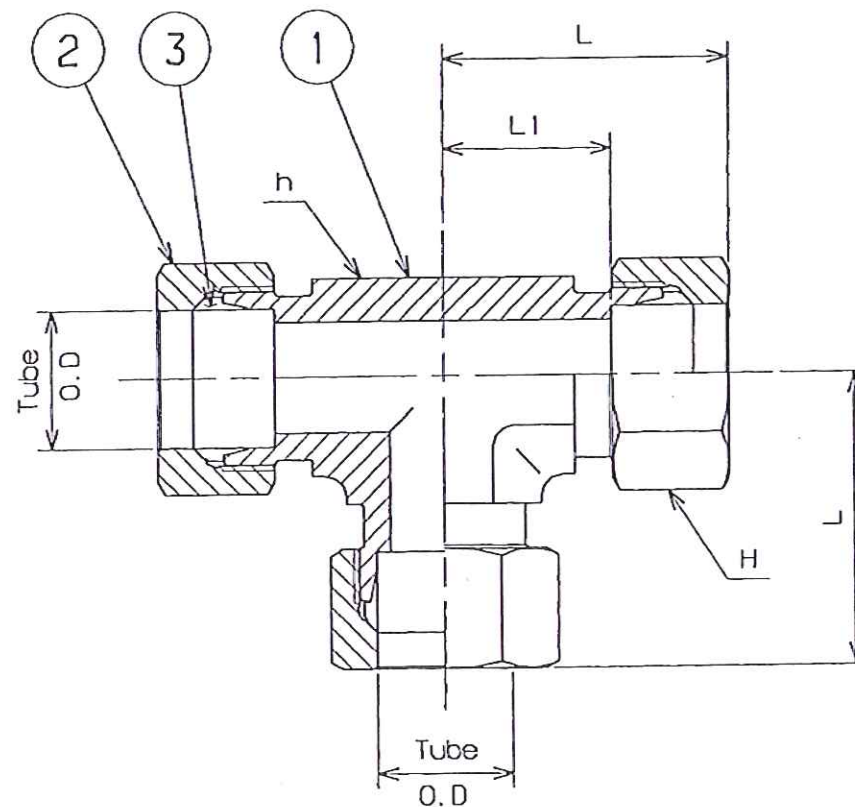


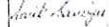





MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227									
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)									
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						PROTO / PILOT / PRODUCTION			
QUALITY OF WELD JOINTS REF, RD-230 MEDIUM									



UNCONTROLLED COPY

NOTE

1. TEMPERATURE RANGE : $-40 - +80^{\circ}\text{C}$
2. OPERATING PRESSURE : MAX. 80 BAR

3	3	909-60711	SLEEVE		SUS316	
2	3		NUT		SUS316	
1	1		BODY		SUS316	
SL No.	QTY	DRG. / STOCK No.	DESCRIPTION	SIZE	COMPANY STD / IS STD	Wt.Kg.
			DETAIL PARTS	MATERIAL		
			PRODUCT DMRC 8 CAR			
			SURFACE TREATMENT			
			APPROVED 			
			CHECKED 			
			DRAWN 			
1	ECN No.90900482 NOTE 3 ADDED	07.08.2015	SK 	SM 	MS 	REF DRG EE01831-402
ALT	CHANGES / ECN No.	DATE	BY	CHKD	APP	QTY
			TITLE			DRG No.
			UNION TEE			909-60194
						ALT
						1

SURFACE ROUGHNESS		N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
GRADE No.	N12											
VALUE	50/	25/	12.5/	6.3/	3.2/	1.6/	0.8/	0.4/	0.2/	0.1/	0.05/	0.025/
SYMBOL	